



PREVOST PIPING SYSTEM



CONNECTED TO INNOVATION

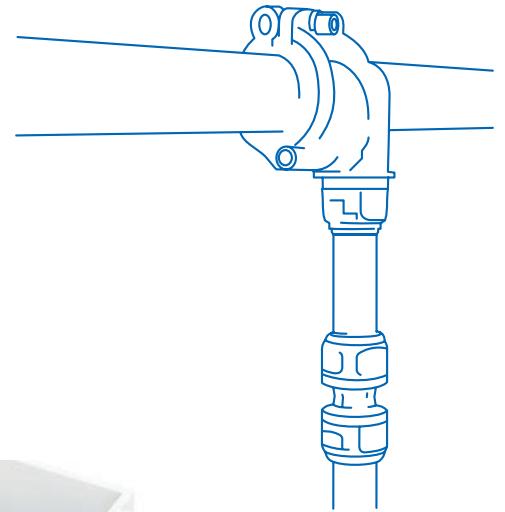


What is a **compressed air system**?

A compressed air system moves energy throughout a piping network to power workstations and machinery.

We recommend installing the Prevost 100% aluminum pipe system at a minimum height of 8.2 ft. from the floor.

Installing smaller diameter «downpipes» or «drops» off the main line to terminate at distribution points throughout the network. We recommend these points to be approximately 4 ft. from the floor. From these points various accessories can be attached (manifolds, safety couplings, filtration, hoses, etc.).

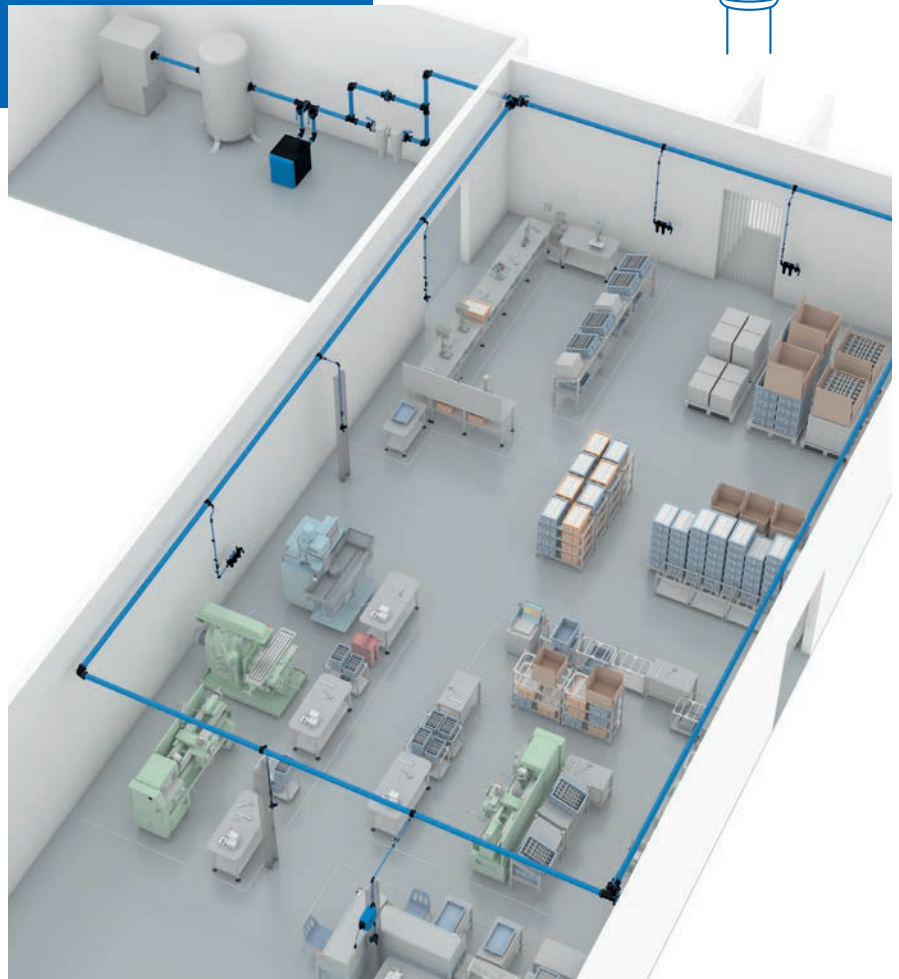


SIZING A COMPRESSED AIR SYSTEM

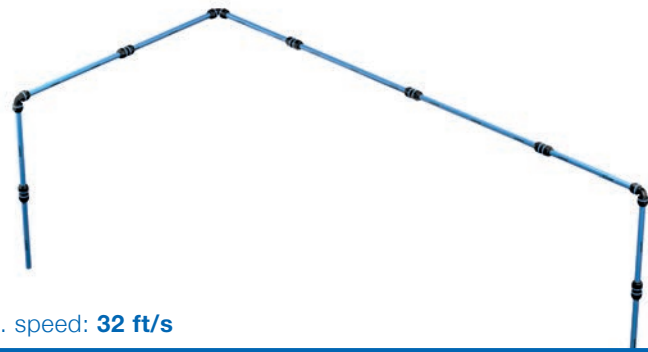
When designing a system, consider the following:

- desired flow rate
- the length of the main line.

Use our tables to determine the appropriate pipe diameter with an operating pressure of **116 PSI** and the maximum pressure drop is 5%.



SIZE AN OPEN SYSTEM



Pressure: **116 psi** | Max. pressure drop **5% (5.8 psi)** | Max. speed: **32 ft/s**

Compressor*					Length of the main line								
Power		Flow rate			50 m	100 m	150 m	300 m	500 m	750 m	1 000 m	1 300 m	1 600 m
kW	HP	Nm ³ /h	NI/min	Scfm	164 ft	328 ft	492 ft	984 ft	1640 ft	2460 ft	3280 ft	4265 ft	5249 ft
2,2	3	22	367	13	1/2"	1/2"	3/4"	3/4"	1"	1"	1"	1"	1/4"
3	4	30	500	18	1/2"	3/4"	3/4"	1"	1"	1"	1/4"	1/4"	1/4"
4	5,5	40	667	24	3/4"	3/4"	1"	1"	1/4"	1/4"	1/4"	1/4"	1/4"
5,5	7,5	50	834	29	3/4"	1"	1"	1"	1/4"	1/4"	1/4"	1 1/2"	1 1/2"
7,5	10	70	1 167	41	3/4"	1"	1"	1/4"	1/4"	1 1/2"	1 1/2"	1 1/2'	1 1/2'
11	15	100	1 667	59	1"	1/4"	1/4"	1/4"	1 1/2"	1 1/2'	1 1/2'	2"	2"
15	20	150	2 500	88	1/4"	1/4"	1/4"	1 1/2"	2"	2"	2"	2"	2 1/2"
18	25	180	3 000	106	1/4"	1/4"	1 1/2"	1 1/2'	2"	2"	2"	2 1/2"	2 1/2"
22	30	220	3 667	129	1 1/2"	1 1/2"	1 1/2'	2"	2"	2"	2 1/2"	2 1/2"	2 1/2"
26	35	260	4 334	153	1 1/2'	1 1/2'	1 1/2'	2"	2"	2"	2 1/2"	2 1/2"	2 1/2"
30	40	300	5 000	176	1 1/2'	1 1/2'	2"	2"	2 1/2"	2 1/2"	2 1/2"	2 1/2"	3"
37	50	370	6 167	218	2"	2"	2"	2"	2 1/2"	2 1/2"	2 1/2"	3"	3"
45	60	450	7 500	265	2"	2"	2"	2 1/2"	2 1/2"	3"	3"	3"	3"
55	75	550	9 167	324	2 1/2"	2 1/2"	2 1/2"	2 1/2"	3"	3"	3"	3"	4"
75	100	750	12 500	441	2 1/2"	2 1/2"	2 1/2"	3"	3"	3"	4"	4"	4"
90	120	900	15 000	529	3"	3"	3"	3"	3"	4"	4"	4"	4"
110	150	1 100	18 334	647	3"	3"	3"	3"	4"	4"	4"	4"	6"
130	175	1 300	21 667	765	3"	3"	3"	3"	4"	4"	4"	6"	6"
160	215	1 600	26 667	941	4"	4"	4"	4"	4"	6"	6"	6"	6"
200	270	2 000	33 334	1 176	4"	4"	4"	4"	6"	6"	6"	6"	6"
250	340	2 500	41 667	1 471	6"	6"	6"	6"	6"	6"	6"	6"	6"
300	405	3 000	50 000	1 765	6"	6"	6"	6"	6"	6"	6"	6"	6"
350	475	3 500	58 334	2 059	6"	6"	6"	6"	6"	6"	6"	6"	6"
400	540	4 000	66 667	2 353	6"	6"	6"	6"	6"	6"	6"	6"	
450	600	4 500	75 000	2 647	6"	6"	6"	6"	6"	6"	6"		
500	700	5 000	83 334	2 941	6"	6"	6"	6"	6"	6"			
600	810	6 000	100 000	3 529									
700	950	7 000	116 667	4 118									
800	1 080	8 000	133 334	4 706									

* These values may vary slightly from compressor data

THERMAL EXPANSION

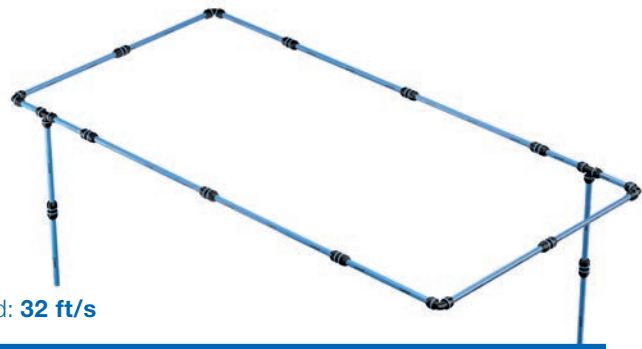


As temperatures fluctuate up or down, aluminum naturally expands and contracts. To compensate, we recommend installing equipment along the line to absorb the movement.

- **Use a flexible hose** for small diameters
- **Install expansion kits** to accommodate large diameters.

An expansion hose or joints are necessary when a straight line exceeds 164 feet or more. You can also use flexible hoses to easily change direction of the air flow (angles) or avoid obstacles in the facility (pillars, beams, etc.).

SIZE A CLOSED SYSTEM



Pressure: **116 psi** | Max. pressure drop **5% (5.8 psi)** | Max. speed: **32 ft/s**

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* These values may vary slightly from compressor data

EXPANSION COEFFICIENT: 13.7X10⁻⁶ in per FEET and per DEGREE °F.



EXPANSION IS CALCULATED AS FOLLOWS:

C = COEFFICIENT OF EXPANSION (13.7X10⁻⁶ in)

L = STRAIGHT LINE LENGTH (ft.)

ΔT° = DIFFERENCE BETWEEN MAXIMUM AND MINIMUM ROOM TEMPERATURE IN °F.

DL = OVERALL EXPANSION (in)

IN OTHER WORDS: **DL = C x L x ΔT°**

EXAMPLE:

A 65 feet line installed with ø1 1/2" piping, at an ambient temperature of 59°F, can be subjected to a maximum temperature of 104°F

→, i.e. a difference of 77°F.

DL: 13.7x10⁻⁶ (in) x 65 (ft.) x 25 (104 - 59) = **0.47 in**

PREVOST PIPING SYSTEM

The 100% aluminum concept



The **PREVOST PIPING SYSTEM**'s pipes and fittings are **100% aluminum, compact, lightweight** and have a **high degree of mechanical strength**.

The system can be installed **easily and quickly** for immediate **pressurization**.

The **PREVOST PIPING SYSTEM** range ensures:

- clean, high quality air at all times
- a leak free system
- an optimized flow rate
- an operating pressure range: **from - 14.21 psi to + 232psi**
- a temperature range: **from - 4°F to + 176°F**

Workstations are well supplied, accessible and ergonomically designed.
The product is durable and can be easily modified.

BENEFITS OF A PREVOST PIPING SYSTEM



⊕ EASY AND QUICK TO ASSEMBLE

Simply insert the chamfered pipe into the **PPS** fitting then **tighten the nut** or M8 bolts to the recommended torque setting.

⊕ LEAK FREE WITH MINIMAL PRESSURE LOSS

The "**PPS Grip Concept**", creates a secure, **leak free connection**. The smooth internal surface generates a laminar flow, a low friction coefficient and a maximum flow diameter which are all factors **to reduce pressure loss**.

⊕ COMPATIBLE WITH COMPRESSOR OILS

Aluminum and viton seals are compatible with compressor lubricants.

⊕ TOUGH MATERIAL

Aluminium guarantees long term performance:

- **mechanical strength**
- **pressure resistance**
- **shock absorbent**

⊕ COMPACT AND LIGHTWEIGHT

The 100% aluminum composition of the **PPS** range **creates a system that is compact, lightweight and durable**.

⊕ HIGH TECH, MODERN MATERIAL

Aluminum alloy, combined with external electrostatic paint and internal treatments all **protect the pipe against the oxidation and corrosion**.

⊕ 100% CUSTOMIZABLE

The wide range of sizes and fittings allow the system for modular and scalable construction.

THE **BENEFITS** OF ALUMINIUM COMPARED TO **OTHER MATERIALS**



	Aluminum - PPS	Steel	Galvanized	Stainless steel
LIGHTWEIGHT	★ ★ ★	★	★	★
QUICK ASSEMBLY	★ ★ ★	★	★	★ ★
PAINTED PIPE	★ ★ ★	★	★	★
COMPRESSED AIR DEDICATED MATERIAL	★ ★ ★	★	★	★
CORROSION PROTECTION	★ ★ ★	★	★	★ ★ ★
MINIMAL PRESSURE LOSS & SMOOTH SURFACE	★ ★ ★	★	★	★ ★
LEAK PROTECTION	★ ★ ★	★	★	★ ★
CLEAN AIR CERTIFICATION	★ ★ ★	★	★	★ ★
HIGH FLOW RATE	★ ★ ★	★	★	★ ★

The **PREVOST PIPING SYSTEM** range

CERTIFICATIONS BY INDUSTRY APPLICATION

Industry standards



* Only for product made in Italy



Pressurized equipment



Safety and protection



Fluid properties



Environmental



FIND OUT ABOUT OUR DOCUMENTATION

PREVOST PIPING SYSTEM

100% ALUMINUM PIPES



■ ALUMINUM

■ MINIMAL PRESSURE LOSS

laminar flow from smooth internal surface

■ UV AND HEAT RESISTANT

low coefficient of expansion

■ ISO MARKING AND COLOR

all diameters are available

for **RAL 5012 (blue)**

and **RAL 7001 (grey)** pipes.

3/4", 1" and 2" diameters are also available for **RAL 6029 (green)**.

■ NO FIRE HAZARD

system does not require a fire permit

■ SIMPLE TOOLS

easy to cut and chamfer for simplified installation and maintenance

■ LIGHTWEIGHT

■ COST-EFFECTIVE

TECHNICAL CHARACTERISTICS OF PPS PIPE

Material:

Extruded aluminum.

Alloy EN AW 6063 T6 UNI-EN 573-3

Treatment:

Internal/external treatment
(RoHS compliant)

Coating:

Electrostatic paint

Extrusion quality:

Calibrated without welding

Compatible fluids:

Compressed air, vacuum, neutral gases

Pipe lengths:

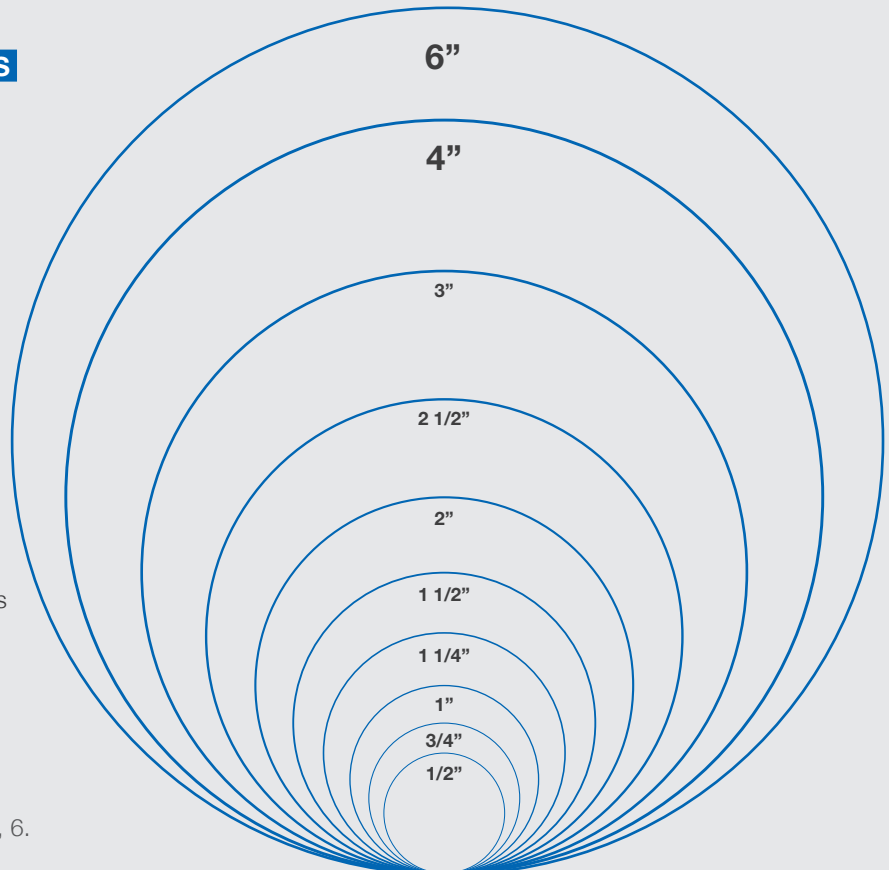
13' or 18'

Density:

170 lb/ft³

Pipe outside diameter:

Ø 1/2, 3/4, 1, 1 1/4, 2, 2 1/2, 3, 4, 6.



PREVOST PIPING SYSTEM

100% aluminum fittings

Prevost designs and manufactures compact, high-performance fittings.



IDENTIFICATION

Logo etched on each fitting



PRESSURE

Maximum operating pressure (bar/psi)



DIAMETER

Pipe outside diameter (mm/in)



POSITIONING

arrow indicates mounting direction



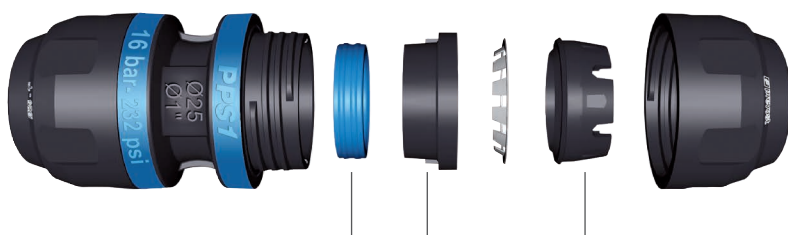
Manufacturing date

THE **PPS** GRIP CONCEPT

The tube's retention in the fitting is ensured by a stainless steel ring whose teeth penetrate the aluminum.

This is what we call the **PPS Grip Concept** which is unique in the market.

The double-lobed, lubricated seal guarantees a secure connection and provides optimum results even in the harshest working conditions.



LEAK-TIGHT CONNECTION

THE **INTERNAL PARTS** REMAIN ATTACHED TO THE BODY AFTER ASSEMBLY

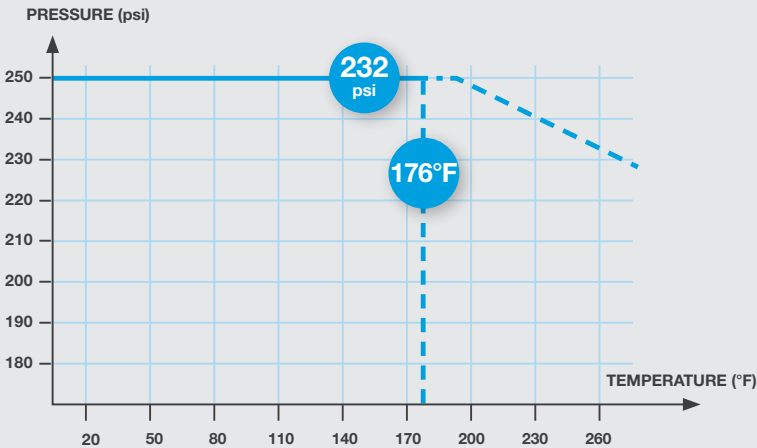
TECHNICAL SPECIFICATIONS OF FITTINGS

Body and nut:
 100% aluminum EN AB 46100

PPS Grip Concept:
 stainless ring

Tapping flange

PRESSURE/TEMPERATURE GRAPH



Available diameters

Ø in	1/2"	3/4"	1"	1 1/4"	1 1/2"	2"	2 1/2"	3"	4"	6"
------	------	------	----	--------	--------	----	--------	----	----	----

AVAILABLE FITTING OPTIONS

STRAIGHT FITTINGS

Ø 1/2 to 3"



Simple union



Reducer



Pipe cap



Straight male threaded fitting



Straight female threaded fitting



Expansion kit



Sliding union

Ø 4 to 6"



Simple union



Reducer



Pipe cap



Straight female threaded fitting



Sliding union 160

ELBOW FITTINGS

Ø 1/2 to 3"



90° elbow



90° elbow threaded male



45° elbow

Ø 4 to 6"



90° elbow



T-PIECE FITTINGS

Ø 1/2 to 3"



Equal T-piece



Reduced T-piece



Female threaded T-piece

Ø 4 to 6"



Equal T-piece



Female threaded T-piece

CROSS FITTINGS

Ø 1/2 to 1 1/2"



Cross connector

Ø 2" to 6"



Cross connector

TAPPING FLANGE

A tapping flange connects a down pipe (drop) to workstations. Its purpose is to replace a traditional "gooseneck" configuration and reduce condensates in the line.

Flanges transport clean air from the side of the pipe to workstations. Any remaining condensates which remain at the bottom of the pipe are then evacuated via drains located throughout the system.

Tapping flanges can quickly integrate into existing systems, no disassembly required.

The flange is **compact** and equipped with an anti-rotation system which securely locks the fitting in place.

TAPPING FLANGES BENT

Ø 3/4 to 3"

Ø 4"



TAPPING FLANGES FEMALE THREADED BENT

Ø 3/4 to 3"

STRAIGHT

Ø 3/4 to 6"



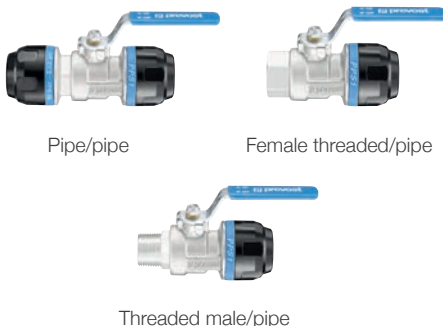
TAPPING FLANGES FOR DRILLING UNDER PRESSURE

Ø 3/4 to 4"



VALVES

Ø 1/2 to 2"



Ø 2 1/2 to 3"



Compact Connection Concept - *CC concept*

The CC Concept is the solution for

- Directly connecting two fittings
- Optimizing space
- Specifically designed for «compressor rooms» or «confined areas»

STRAIGHTFORWARD, FAST CONNECTION METHODS

1 CONNECTION WITH A FLANGE



CHARACTERISTICS AND BENEFITS

- General-purpose flange , drilled to suit ANSI and AMSI standards
- Ideal for connecting a system to a compressor, a dryer or to an existing system through the standard flange

2 CONNECTION WITH A CLAMP

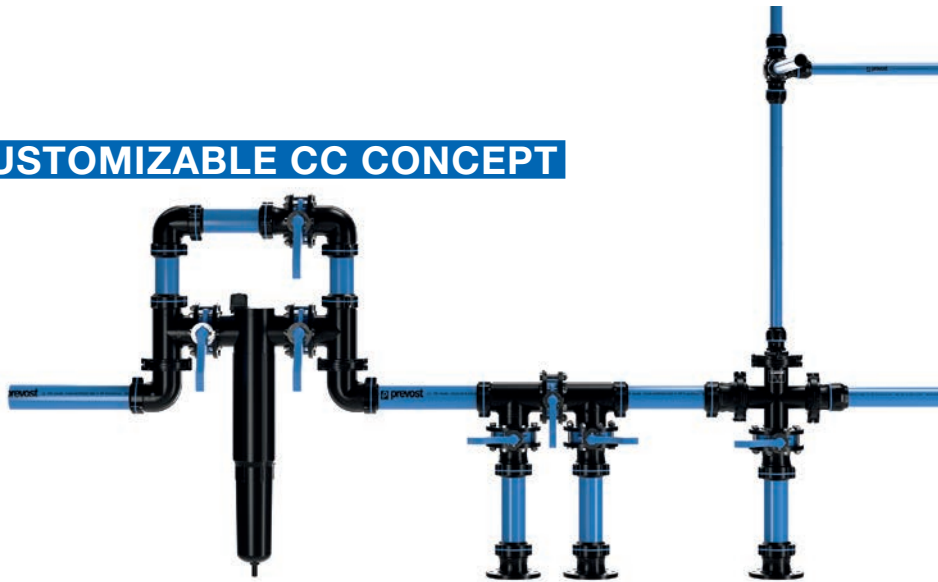


- Quickly connect two fittings with a clamp instead of cutting the pipe or installing a flange
- Design allows for easy installation and elimination of assembly errors

3 CONNECTION VALVE



THE FULLY CUSTOMIZABLE CC CONCEPT



COMPACT CONNECTION FITTINGS - CC CONCEPT

UNIONS



Connector union with
2 different diameters



Connector union

ELBOWS



Equal 90° elbow
connector



45° elbow

T-PIECES



1-connector T-piece
with 2 different diameters



2-connector
T-piece



3-connector
T-piece

CROSS FITTING



4-connector
cross-piece

CONNECTING PARTS



Clamp



Flange

ALUMINUM VALVES

Ø 2 1/2 - 3 - 4"



1-connector valve



2-connector valve

ACCESSORIES



Female threaded
body



Plug



O-ring seal



Male threaded
body



Valve Ø 6"



Bolts/nuts

Safety and energy savings

REMOTE CONTROLLED PNEUMATIC SAFETY VALVE



- Compact and lightweight
- Easy to operate - even at ceiling height
- Quick to install
- 100% aluminum (Ø 1 1/2 to 4")
- Fully pneumatic
- Available in Ø 1/2, 3/4, 1, 1 1/4, 1 1/2 - 2 - 2 1/2 - 3 - 4"



1/2"-3/4"-1"



VALVES

Ø 1 1/2 to 3"



CC CONCEPT

Ø 4"

Every compressed air installation, replacement, repair or retrofit should include at least one shut off valve.

This shut off valve can quickly isolate certain areas of the system in the event of emergency or if maintenance is necessary.

By isolating only certain areas of the system, overall productivity will not be lost.



Push button



Key switch

VALVE REMOTE CONTROL

Several options to control the valve are available:

■ PUSH BUTTON

Immediately stops air flow with a push of a button

■ KEY SWITCH

Provides limited access to the valve control

■ PROGRAMMABLE CONTROL MODULE



Programmable control module

A programmable control module turns the system on and off at designated days or times. Automatically shutting off a system during down time will reduce energy waste and drops in pressure when the system is not in use.

Guidelines for installing a compressed air system

Ideally, the compressor **room** should be:

- **spacious**
- **ventilated & insulated**
- **separate from the rest of the workshop**

Connect the air compressor to the **PPS** system with a **hose** to eliminate vibrations and allow for maintenance (ref. LAM and LEM).

Install bypasses:

- **between each machine**
- **between tanks**
- **between filters**

Preferably, the **main** line should form a **loop or ring**. For safety reasons, we recommend to install the primary air lines at a minimum height of **8.2 ft** from the ground.

The diameter of the main line should be **large enough** to avoid drops in **pressure** and **to accommodate future expansion**.

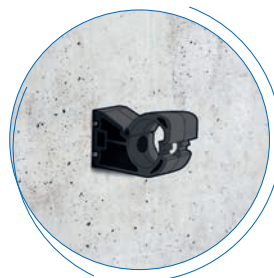
The main line:

- should be installed with a **1% slope** to gravity feed condensates to low points that terminate in drains.
- should be securely mounted with a **sufficient number of sliding clamps** that will allow the pipe to expand and contract as the temperature fluctuates (ref. PPS CI).

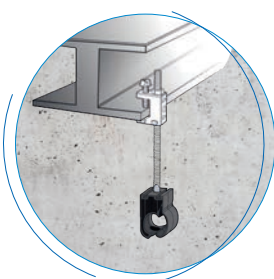
Remove residual condensates from the main line **with down pipes** (drops) that terminate in an automatic drain system.



OFFSET FROM THE WALL



DIRECTLY TO THE WALL



SUSPENDED



SUSPENDED
BY A CABLE



FASTENED TO IPN/HEA
BEAM WITH PLATES

MOUNTING THE SYSTEM

The mounting style is dictated by the layout of the facility.

Choose the method that is most structurally sound and aligned with the environment.

Always abide by the recommended pipe support distances between each clamp: the **maximum spacing is 9.8 feet**.

Supplemental for point of use

A COMPLETE, UNIFIED SYSTEM

Prevost offers a full range of pneumatic tools and accessories to accommodate every compressed air system.

■ SAFETY WALL MANIFOLDS

Installed at the bottom of a downpipe (drop) to quickly connect your equipment.

Air inlet: 1/2" NPT or 3/4" NPT

Multiple quick coupling profiles available

Material: aluminum alloy

Robust 4-point wall attachment

Fitted with a manual drain

Air outlet: manifolds available with 1, 2, 4, 6, 8 & 10 single push safety couplings

Outlets equipped with anti-hose whip safety couplings which comply with ISO 4414 standard for user protection

Coupling body swivels to ergonomically position the button

Quick, reliable connection and disconnection



■ HOSE REELS

The automatic hose reel

is an essential piece of equipment for an organized workshop.

The retractable hoses will **save time, increase efficiency** and enhance safety.

All automatic hose reels comply with the Machine Directive 2006/42/EC.

The following standards also apply:

- **EN ISO 12100:** 2010-11-01
"Safety of machinery -
General principles for design -
Risk assessment and risk
reduction"
- **EN 13857:** 2008 "Safety of
machinery: safety distance to
prevent upper and lower limbs
from reaching hazardous areas"

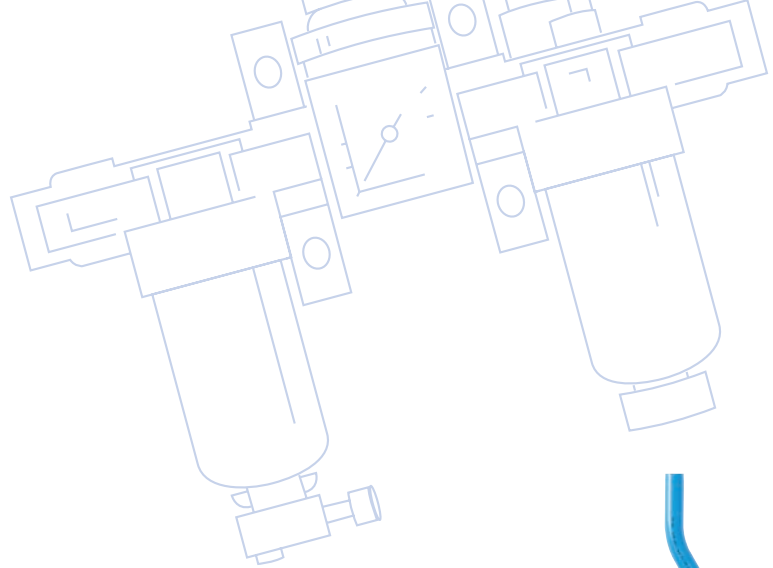


■ AIR TREATMENT UNITS

Protect pneumatic tools and equipment by purifying the compressed air.

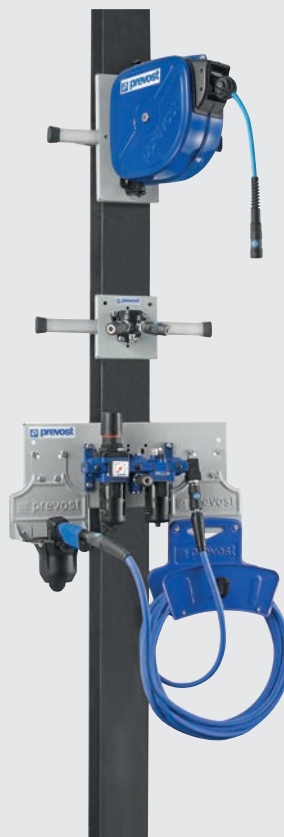
Three treatment levels are recommended:

- **Cyclonic separator:**
removes the largest solid and water particulates from the system [ref. SPC]
- **25 µm standard filtration :**
eliminates contaminants present (particulates, water, etc.) in an air system. Units are equipped with a drain to remove pollutants [ref. ALTO]
- **Submicron filtration (optimum quality):** removes the smallest residual contaminants (solid, liquid and oil aerosols) from compressed air with 99.99% efficiency rates. Provides the highest level of air quality [ref. MICRO AIR]



■ BENT PIPES

Use a bent pipe (available in pipe sizes 1/2, 3/4, 1") to compensate for equipment that does not properly align or to overcome obstacles.



■ MOUNT ACCESSORIES ON IPN/HEA BEAMS WITH PLATES

Create **ergonomic, secure** workstations.

The metal plates are designed to attach equipment on **IPN/HEA** beams:

- **In complete safety**
- **Without drilling**
- **Seamless**
- **Conforms with the current industry requirements.**

PPS SQ

Prevost, as a **compressed air specialist**, now offers a complete solution from the compressor room to the point of use.

The **PPS SQ** allows the distribution of compressed air energy directly at the workstation with an ergonomic, compact and aesthetic designed pipe system.



RECTANGULAR PROFILE AND ADAPTED FOR YOUR WORKSTATION

Color: **blue or grey**

Lengths: **1 m or 2 m (3 ft or 6 ft)**

Rectangular section size: **30 x 45 mm**

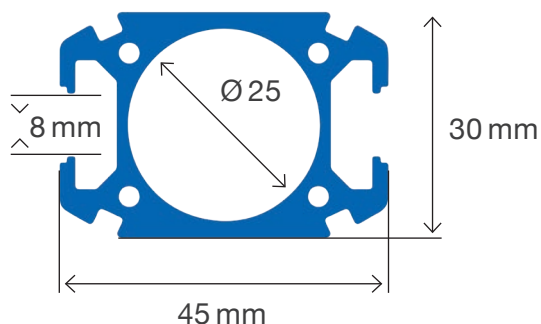
Internal diameter: **Ø 25 mm**

■ Part Numbers PPS BSQ2503

■ Part Numbers PPS BSQ2506

■ Part Numbers PPS GSQ2506

■ Part Numbers PPS GSQ2523



The design of the **PPS SQ** profile section includes a channel that allows the use of accessories (nuts, etc.) **compatible with the most common workstation profiles on the market.**

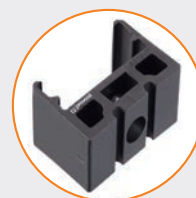
It is the essential complement to the **PREVOST PIPING SYSTEM** air systems that installs at the bottom of your existing drops to ensure the delivery of compressed air to the point of end use:

- Individual workstations
- Automatic machine lines



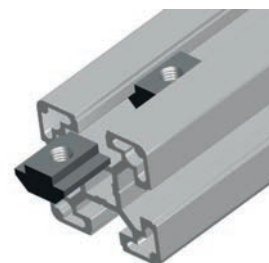
■ Fixing clamp

Part Numbers
PPS SQCI25UNC



■ Fixing clamp

Part Numbers
PPS SQCI25



* Only for product
made in Italy



A COMPLETE RANGE OF ACCESSORIES TO CREATE YOUR IDEAL ENVIRONMENT

THE CONNECTING PIECES FOR CONNECTING **PPS SQ** PROFILE BARS

- Union fittings
- Connection plates
- Connection fittings

⊕ THE BENEFITS

- 100% aluminum
- Ergonomics of workstations
- Space saving
- Modularity
- Quality & Safety
- Leak free guaranteed
- User comfort

THE CHARACTERISTICS

- Pressure : -14 to 232 psi
- Temperature : -4°F to 176°F



■ Cross connection fitting

Part Numbers PPS1 CR207



■ Connection fitting

Part Numbers JN25204



■ Tapping flange

Part Numbers PPS SQBFT203

THE ACCESSORIES

■ Sliding carabiner

Part Numbers PPS SQSH8



■ Tapping flange with valve

Part Numbers PPS SQBFV203



■ Threaded tapping flange

Part Numbers PPS SQO9C25203



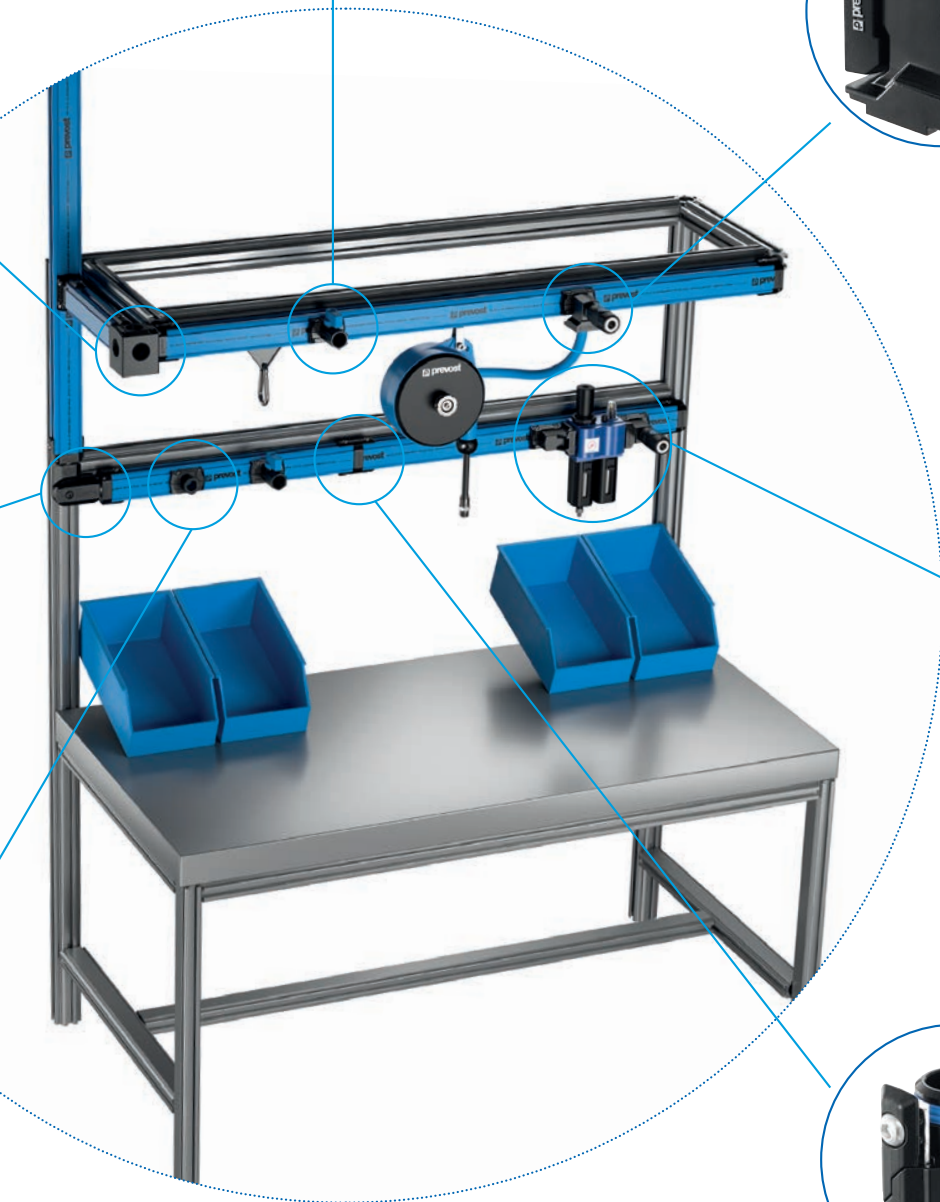
■ Connection fitting

Part Numbers PPS SQFRL25203



■ Union fitting

Part Numbers PPS SQUN25



PPS SYSTEM INSTALLATION EQUIPMENT



PPS

TIGHTENING WRENCHES



PPS

SINGLE-TOOTH ADJUSTABLE WRENCH



PPS

PPS SQ

TORQUE WRENCH



PPS

PPS SQ

HEXAGON SOCKET



PPS

PPS SQ

PRESSURE DRILLING TOOL



PPS

HOLE SAW FOR PIPE DRILLING



PPS

HAND TOOLS FOR CHAMFERING AND DEBURRING



PPS

CHAMFERING TOOLS FOR DRILLS



PPS

INSERTION GUIDE FOR PPS FITTINGS



PPS

PPS SQ

ASSEMBLY GEL



PPS

PIPE CUTTER



PPS

MOUNTING CLAMPS



PPS

SHIMS FOR MOUNTING CLAMPS



PPS

MOUNTING BRACKETS FOR VALVES



PPS

PIPE INSTALLATION TOOL KIT



PPS

TIGHTENING WRENCH KITS



PPS

CHAMFERING TOOL KITS



PPS

DRILLING TOOL KITS

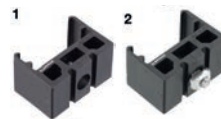
PPS SQ



HAMMER NUT



INTERNAL CHAMFERING TOOL



PIPE CLAMP

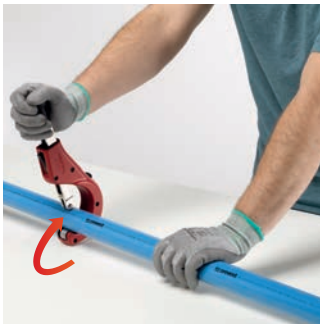


SLIDING HANGER

INSTALLING A COMPRESSED AIR SYSTEM



FIND OUT ABOUT OUR
VIDEOS



1 CUT

The pipe should be cut perpendicular to the pipe axis.

[ref. PPS CTU]



2 CHAMFER

Chamfer the pipe on the outside to facilitate insertion and avoid damaging the seal. Internal deburring will remove any cutting residue.

[ref. PPS CH]



3 MARK

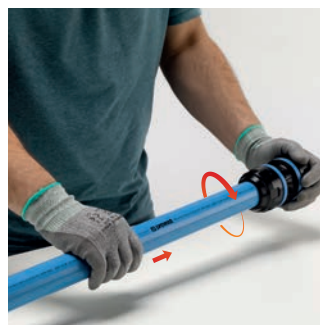
Make a mark on the pipe to check its position in the fitting before tightening (use the mark on the fitting or on the tightening wrench).



4 LUBRICATE

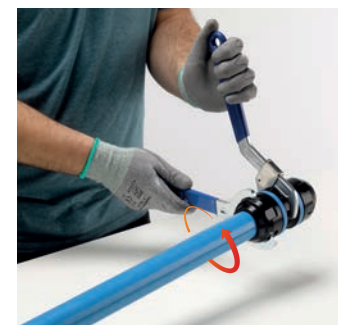
Assembly gel is recommended to facilitate inserting the pipe into the fitting.

[ref. PPS AL]



5 ASSEMBLE

Slightly unscrew the nut, then push the pipe rotating it slightly to achieve the recommended insertion length.



6 TIGHTEN

Tighten the nut by hand and then tighten it as recommended.

[ref. PPS CLE]

Prevost services



Determining your compressed air needs can be complicated, that is why we are here to help.

If you are planning a complex installation or expanding on an existing system, our in house **Technical Design team** is here to support you from start to finish.

Our team will provide a complete bill of material, quote, design and consulting services throughout the process.

Prevost provides customized **training** classes based on your business needs that cover a variety of compressed air energy topics.

Scan the QR code below to view our **PREVOST PIPING SYSTEM** videos:





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